

AMENDMENTS TO THE CLAIMS

1. (currently amended) A method for manufacturing a hinge-lid box, which comprises:
providing at least one blank for a packet portion of a hinge-lid box and a blank for a collar;
gluing the collar to the packet portion of the hinge-lid box by applying ~~the~~ glue as horizontal
uniform glue lines on the blank of the collar and/or horizontally on the respective area of
the blank of the packet portion of the hinge-lid box, which the collar will be attached to;
wherein
the glue lines are applied so that at least one glue line horizontally crosses the whole blank
of the collar, and the number of horizontal glue lines is at least two.
2. (previously presented) A method according to claim 1 for the manufacture of a hinge-lid box,
wherein the number of glue lines is at least three.
3. (previously presented) A method according to claim 1, wherein at least one glue line crosses
horizontally the lower part of the collar blank and the geometry of the glued area is line or strip
shape.
4. (previously presented) A method according to claim 1, wherein the glue lines form a uniform
surface covering the whole area of the collar blank, which remains covered in a finished box.
5. (previously presented) A method according to claim 1, wherein the collar is printed and/or
coated.
6. (withdrawn) A method for gluing of the collar to the box portion of a hinge-lid box,
characterized in, that the method comprises steps wherein the glue is applied as horizontal
uniform glue lines on a blank of the collar and/or horizontally on the respective area of the blank
of the box part, which the collar will be attached to, the hinge-lid box comprising two blanks and
the other being the blank for the collar, or more than two blanks, the glue lines being applied so
that at least one glue line horizontally crosses the whole blank of the collar and the number of
horizontal glue lines is at least two.

7. (withdrawn) A method according to claim 6 for gluing of the collar to the packet portion of the hinge-lid box, characterized in, that the number of glue lines is at least three.
8. (withdrawn) A method according to claim 6, characterized in, that at least one glue line crosses horizontally the lower part of the collar blank and the geometry of the glued area is line or strip shape.
9. (withdrawn) A method according to claim 6, characterized in, that the glue lines form a uniform surface covering the whole area of the collar blank, which remains covered in the finished box.
10. (withdrawn) A method according to claim 6, characterized in, that the collar is printed and/or coated.
11. (previously presented) A method according to claim 2, wherein at least one glue line crosses horizontally a lower part of the collar blank and the geometry of the glued area is line or strip shape.
12. (previously presented) A method according to claim 2, wherein the glue lines form a uniform surface covering the whole area of the collar blank, which remains covered in a finished box.
13. (previously presented) A method according to claim 3, wherein the glue lines form a uniform surface covering the whole area of the collar blank, which remains covered in a finished box.
14. (previously presented) A method according to claim 2, wherein the collar is printed and/or coated.
15. (previously presented) A method according to claim 3, wherein the collar is printed and/or coated.

16. (previously presented) A method according to claim 4, wherein the collar is printed and/or coated.

17. (withdrawn) A method according to claim 7, characterized in, that at least one glue line crosses horizontally the lower part of the collar blank and the geometry of the glued area is line or strip shape.

18. (withdrawn) A method according to claim 7, characterized in, that the glue lines form a uniform surface covering the whole area of the collar blank, which remains covered in the finished box.

19. (withdrawn) A method according to claim 8, characterized in, that the glue lines form a uniform surface covering the whole area of the collar blank, which remains covered in the finished box.

20. (withdrawn) A method according to claim 7, characterized in, that the collar is printed and/or coated.